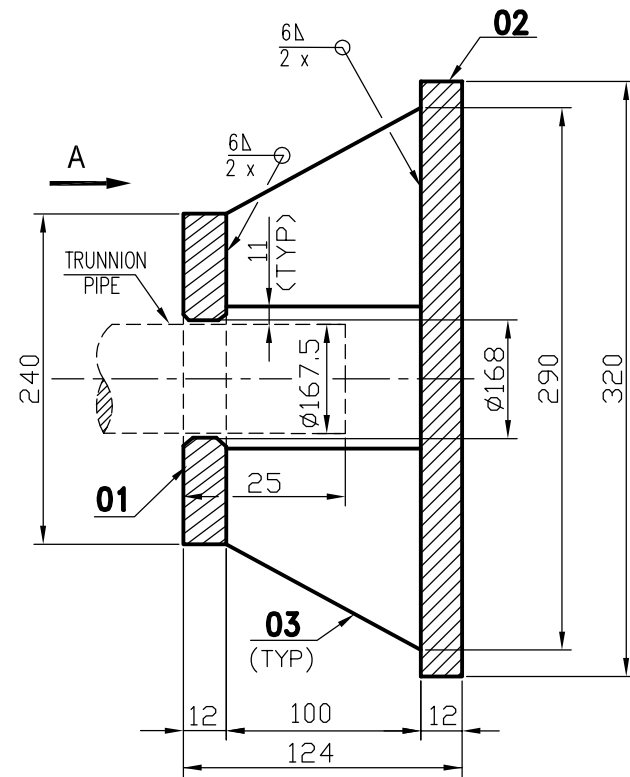


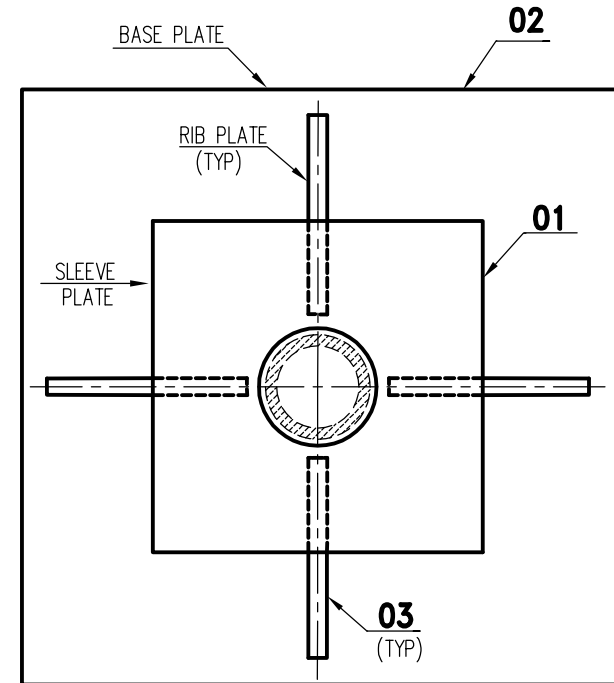
THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

CAUTION

DRAWING No 3-80-928-29482



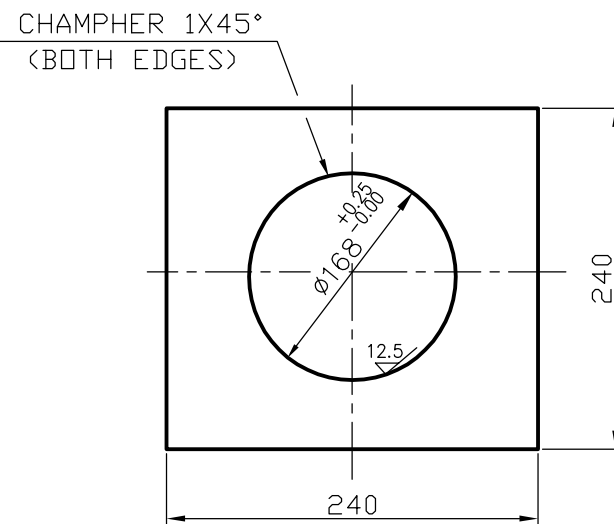
SLEEVE AGMT. FOR TRUNNION



VIEW-A



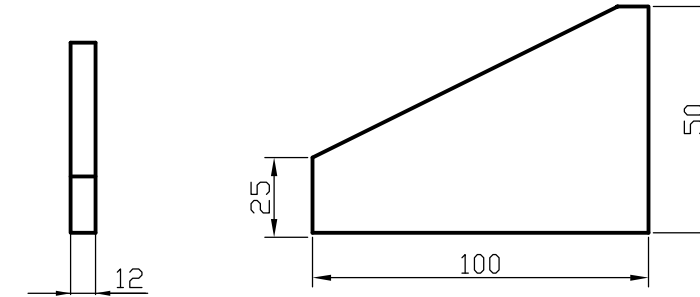
DETAIL FOR ITEM NO: 02



DETAIL FOR ITEM NO: 01

NOTES:

01. FOLLOW APPLICABLE QCP.



DETAIL FOR
ITEM NO: 03

03	RIB PLATE 12X100X50	3-80-928-29482		15 942 110 0000		0	500
				SA 515 GR70			4
02	BASE PLATE T=12MM 320X320	3-80-928-29482		15 942 110 0000		9	600
				SA 515 GR70			1
01	SLEEVE PLATE T=12MM 240X240/Ø168	3-80-928-29482		15 942 110 0000		3	400
				SA 515 GR70			1
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
			VAR NO.	MATERIAL SPEC.	C	QTY.	

[illegible]

	BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017	DRN	NAME R.DINESH	SIGN	DATE 04.05.12	NO OF ITEMS
		CHD	M.MANO		04.05.12	
		APPD	C.K.N		04.05.12	

DEPT.	GRADE OF UN TOL DIM		SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG	ITEM No.
CODE	C/M/F		N T S	15.000		
TITLE				CARD CODE	DRAWING No.	REV
SLEEVE ARRANGEMENT (TRUNNION DIA 167.5)				U 01	3-80-928-29482	00